

Return Roll Guard



Read and understand equipment operators manual before operating or performing maintenance. Failure to do so could result in serious injury or death.

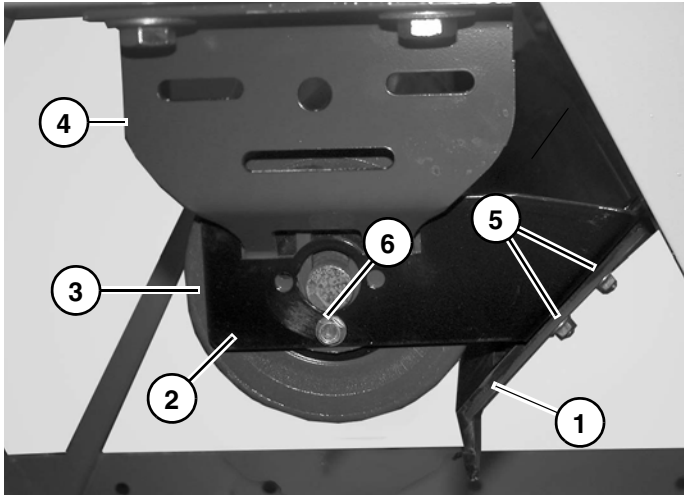
WARNING

Heed to the following warnings. Failure to do so could result in death or serious injury.

- Lockout/Tagout/Blockout before performing maintenance or installation.
- Return roll guards must always cover return rolls 8' (2.4m) in height and lower.
- Do not operate equipment without guards in place,

Overview

Figure 1

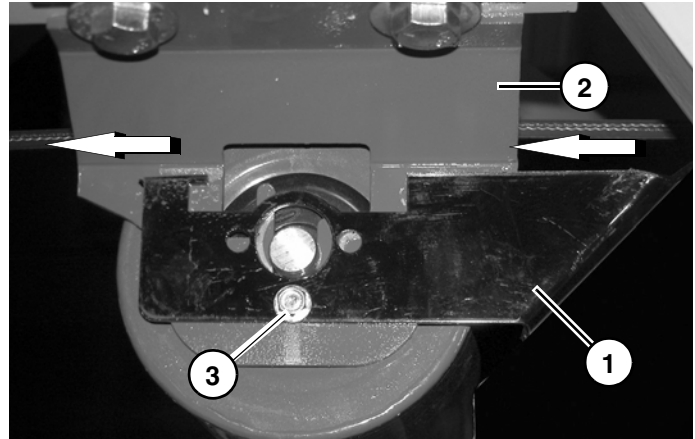


1. Return Roll Guard
2. Return Roll Guard Bracket
3. Return Roll
4. Return Roll Bracket
5. Carriage Bolts (4)
6. Self-Tapping Screw (2)

Not Shown: Warning Moving Parts Decal (1) - (located on guard)

Installation

Figure 2

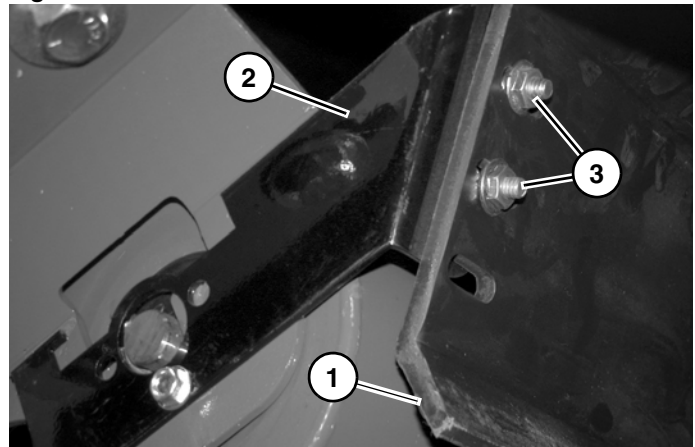


1. Mount guard brackets (1) to return roll brackets (2) using supplied self-tapping screws (3) on both sides with flanges towards belt travel. (Figure 2)

Note: Do not tighten screws completely.

Note: Mount guard on side closest to head pulley. Arrows indicate direction of belt travel.

Figure 3



2. Attach return guard (1) to guard brackets (2) using carriage bolts and nuts (3) on both sides. (Figure 3)
3. Adjust guard to allow 1/2" to 5/8" (12.7mm to 15.8mm) clearance between both return roll and belt.
4. Tighten self-tapping screws and all nuts and bolts.

Maintenance

Every 100 Hours

- Check for proper clearance between return roll and guard.
- Check safety decal, replace if worn or illegible.